

MODEL 4 & MODEL 15 STOCK ADAPTOR

FOR AK AND VARIANTS

TL-A68747-AD1

1. Press and push forward the release button to lift and remove the receiver cover.



2. Push the release button again to lift and remove the action spring and the retaining rod.



5. Secure position of the oval locking plate by pushing it into the adaptor.



6. Tightly lock the ring with a locking wrench by turning it counter-clockwise.



Caution: Make sure firearm is not loaded. Remove magazine and examine chamber. Use safe handling procedures at all times.

3. Remove the 2 buttstock screws and remove the buttstock.



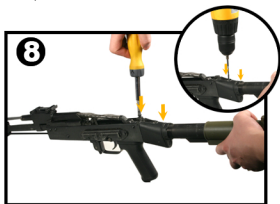
4. Install/tighten a model 4/15 aluminum buffer tube into the adaptor by turning the tube clockwise.



7. Test fit of the stock adaptor and make appropriate fit adjustments by using a hand file if needed. A couple of washers are provided for optional placement under the metal buttstock tang for fit adjustment. When satisfied with the fit, insert the adaptor into the receiver under the metal tang.



8. Align the stock adaptor with the two tang holes in the receiver. Drill two 1/8" holes through the tang holes into the stock adaptor, and then tighten with the provided screws.



Replace action spring, retaining rod and receiver after stock installation.