



MODEL 4 COMBAT OPS READY 6 POSITION STOCK



MADE IN USA

S1 STOCK SERIES



S2 STOCK SERIES



S3 STOCK SERIES



USER MANUAL

MUP004011508

Company Introduction

Leapers started the UTG PRO line of Made in USA products in 2009. Since then, we have grown from one carbine quad rail handguard to offering a wide variety of items. Our manufacturing operation is equipped with dozens of CNCs, including some robot-automated high end machines usually used for making precision aerospace and medical equipment. We also acquired the most advanced RoboShot polymer injection machines to manufacture innovative high quality polymer products. In answering market demands, we dedicated part of our manufacturing space to implement an in-house Cerakote™ painting facility. The growing popularity and recognition of our UTG PRO products continues to fuel our commitment and endeavor to provide consumers with USA made products that can compete at every level. You can count on Leapers to persevere in this manufacturing journey and we welcome and value the continuous support from our loyal customers.

One Year Limited Warranty

This warranty covers defects in materials and workmanship of the product, provided that they are purchased from an authorized distributor and purchased and used in the United States. The warranty lasts for a period of one year from the date of original purchase of the product.

You are entitled to rights under this warranty only if you are the original purchaser of the product and have the original purchase receipt or equivalent evidence of firsthand purchase. This warranty is not transferable. We will at our option, repair or replace products based on the inspected condition upon which they are returned. We may elect to use functionally equivalent reconditioned, refurbished, remanufactured, pre-owned or new products or parts.

This warranty is void if:

- The product has been disassembled, tampered with or parts or screws have been removed or loosened; or
- The product has been abused, maliciously damaged, mistreated or used for a purpose contrary to the purpose for which it was designed or the instructions provided with the product.

For warranty service, please contact your authorized distributor and provide them with a written description of the defect and your original purchase receipt. You must obtain a Return Authorization Number and return procedures with delivery destination before returning the product for repair or replacement.

Disclaimer and Limitation of Liability

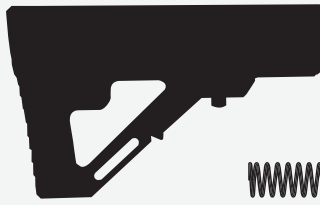
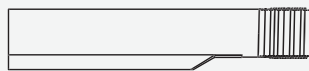
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PART(S) INCLUDED

(STOCK ONLY FOR CERTAIN MODELS)

**Stock****6 Position Extension Tube****Buffer Spring****Recoil Buffer****Tear-Drop Ring****Castle Nut****REVERSIBLE QD SLING SWIVEL HOUSING****BATTERY COMPARTMENT**

(FOR S1 STOCK SERIES ONLY)



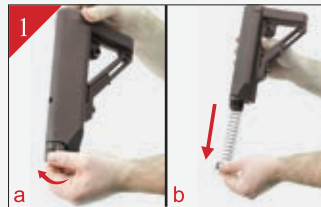
Remove either of the rubber end caps by firmly pulling it away from the stock and pulling outward until it clears the battery channel. Once batteries are inserted into the chamber, plug the rubber end cap back in securely.

QD SLING SWIVEL HOUSING INSTALLATION

The Reversible QD Sling Swivel Housing can be installed on either the right or left side of the stock to accommodate left or right handed shooters. Use a 1/8" Allen wrench and a 5/16" socket for installation.

COLLAPSIBLE STOCK ASSEMBLY

Caution: Make sure firearm is not loaded. Remove magazine and examine chamber. Use safe handling procedures at all times. For detailed instructions on disassembly or reassembly of your specific firearm, contact the manufacturer or consult your owner's manual.



Caution: Buffer Spring and Recoil Buffer are compressed inside the Extension Tube and held in place by a yellow colored cap. These parts are under spring pressure. To access these parts, point the cap downward in a safe direction and hold firmly while slowly unscrewing the cap from the Extension Tube until it is removed.



Remove the Stock from the Extension Tube by lifting up on the Adjustment Latch while simultaneously sliding the Stock off the tube. Remove the Castle Nut and Tear-Drop Ring from the tube.



Install the Castle Nut first onto the Extension Tube with the four wrench cutouts facing towards the rear of the Extension Tube away from the threads. Install the Tear-Drop Ring back onto the Extension Tube as shown.

**Buffer Detent**

With the Tear-Drop Ring and Castle Nut in place on the Extension Tube, Install the Extension Tube into your lower receiver by pressing the buffer detent down and threading the Extension Tube until the tube overlaps the shoulder of the buffer detent. Make sure the Extension Tube is positioned correctly with the 6 position holes pointing downward.



Press the Tear-Drop Ring into the receiver while making sure the take down pin detent spring goes straight back into the recess of the lower receiver.



With the Tear-Drop Ring held in place, hand tighten the Castle Nut by rotating clockwise until the Tear-Drop Ring is flush against the lower receiver.



Securely tighten the Castle Nut with an AR15 armorer's wrench. Do not over tighten.



Reinstall the stock onto the Extension Tube by lifting up on the Adjustment Latch while simultaneously sliding the stock on to the tube until it locks in place.



Install the Recoil Spring and Recoil Buffer into the Extension Tube until the Recoil Buffer clicks into place against the buffer detent.



Reassemble the rifle and test for proper function.